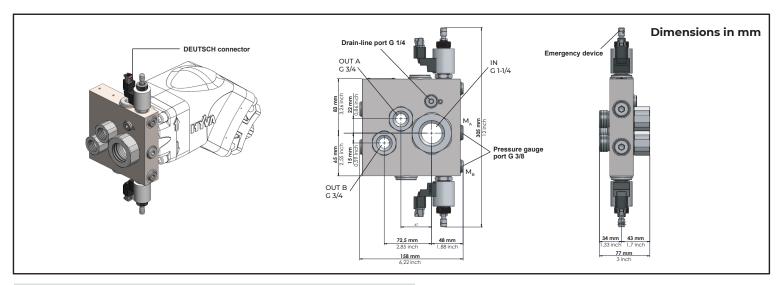


type: VALVE BY-PASS 53/53 70/35 24V



#### **Specifications**

For pumps 14569230 / 14569235

14569240 / 14569245

Type **14740076** 

Coil Volt 24V

Max pressure 400 bar\*/5801.5 psi

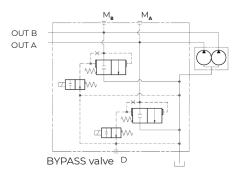
Enclosure IP 66
Coil power 22 W
Max flow 137 lt/min

Drain port size 3/4" BSP / 0.75 inch

Working temperature range  $-20/40^{\circ}$ C Weight 6,3 kg

\*See pumps catalogue for related pressure values.

## Hydraulic scheme



D = Drain G 1/4"

M = Manometers G 3/8"

#### **Technical notes**

• The bypass valve is used together with "TWIN FLOW" bent axis piston pumps if the pump turns constantly when the vehicle is on (in installations with the power takeoff without a coupling or coupled directly to the motor) • In such cases, all the oil flow delivered is circulated, at the maximum pump capacity permitted by the turning speed of the motor, through piping that is usually not sized for capacities greater than those required for the normal use of the pump, consequently giving rise to pointless energy losses and overheating in the system • The bypass valve serves the purpose of partially recirculating, for each delivery, the pump's oil flow Q inside the pump so that a flow Q1 (corresponding to the difference between the total flow Q and the recycled flow Q2) circulates through the system's piping • The proportion of total capacity distributed to the flows Q1 and Q2 depends on the system load losses and the bypass valve • In any case, it is essential to guarantee an oil flow Q1 of at least 5-10 I/min to ensure adequate pump cooling.

### **Related documentation**

Mounting instructions:

OH-E PUM-0018



type: VALVE BY-PASS 53/53 70/35 24V

#### **Spare parts**

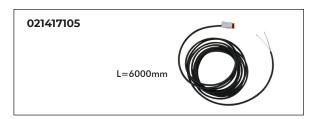


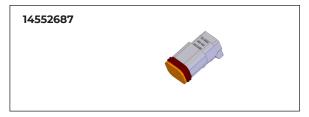
N°	Part.no	Description	Qty.
1	14552706	Seal kit	1
2			
3	14552691	Cartridge lt21 3/4 UNF + emergency	1
4	14552690	Coil by pass valve 24V	1
5	14552687	Deutsch female connector	1

### **Optional**

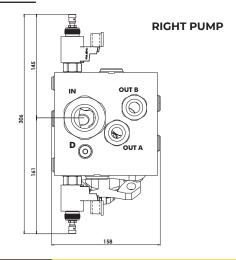
Part no.Description021417105Electric kit

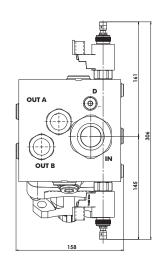
14552687 2-Pole female connector DEUTSCH





# **Mounting positions**





**LEFT PUMP**